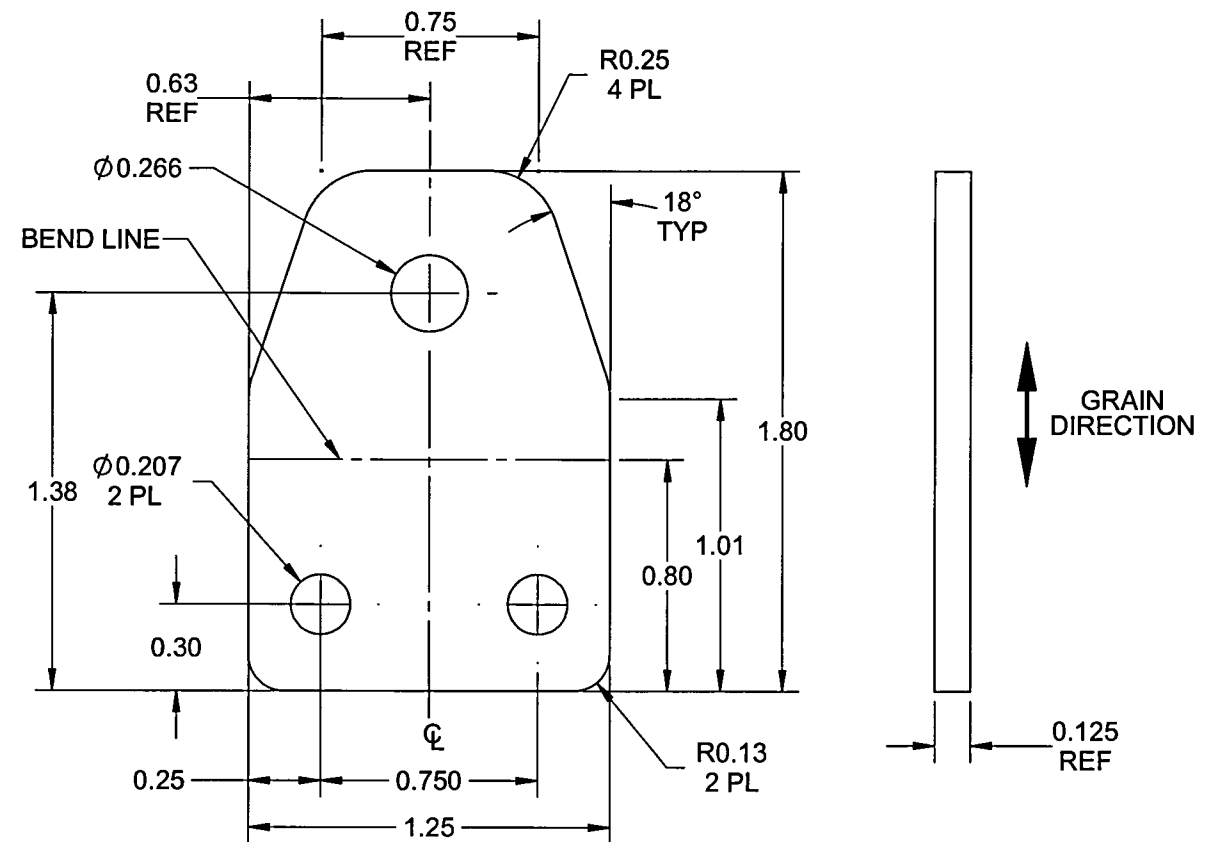


**D5554-1 BRACKET**  
(MAKE FROM D5554-1F)



**D5554-1F FLAT PATTERN**

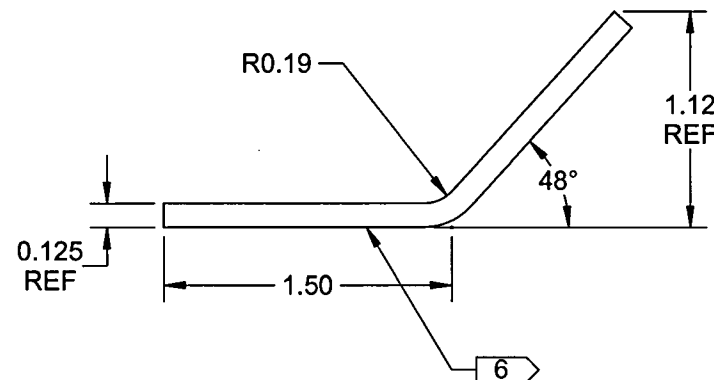
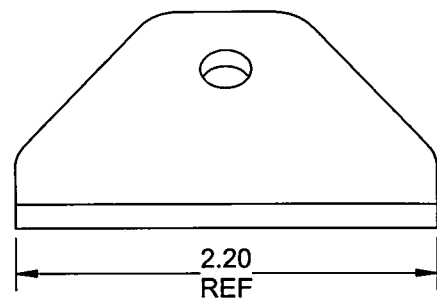
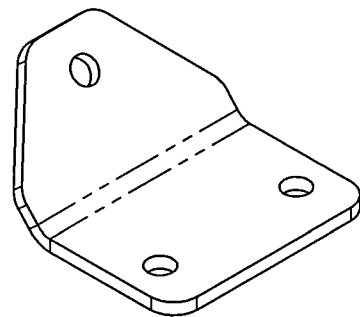
**NOTES:**

- 1) MATERIAL: AISI 303/304/316 STAINLESS STEEL SHEET, 0.125 THK, ANNEALED 2B FINISH  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S11GA OR M303S11GA
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.07 lbs

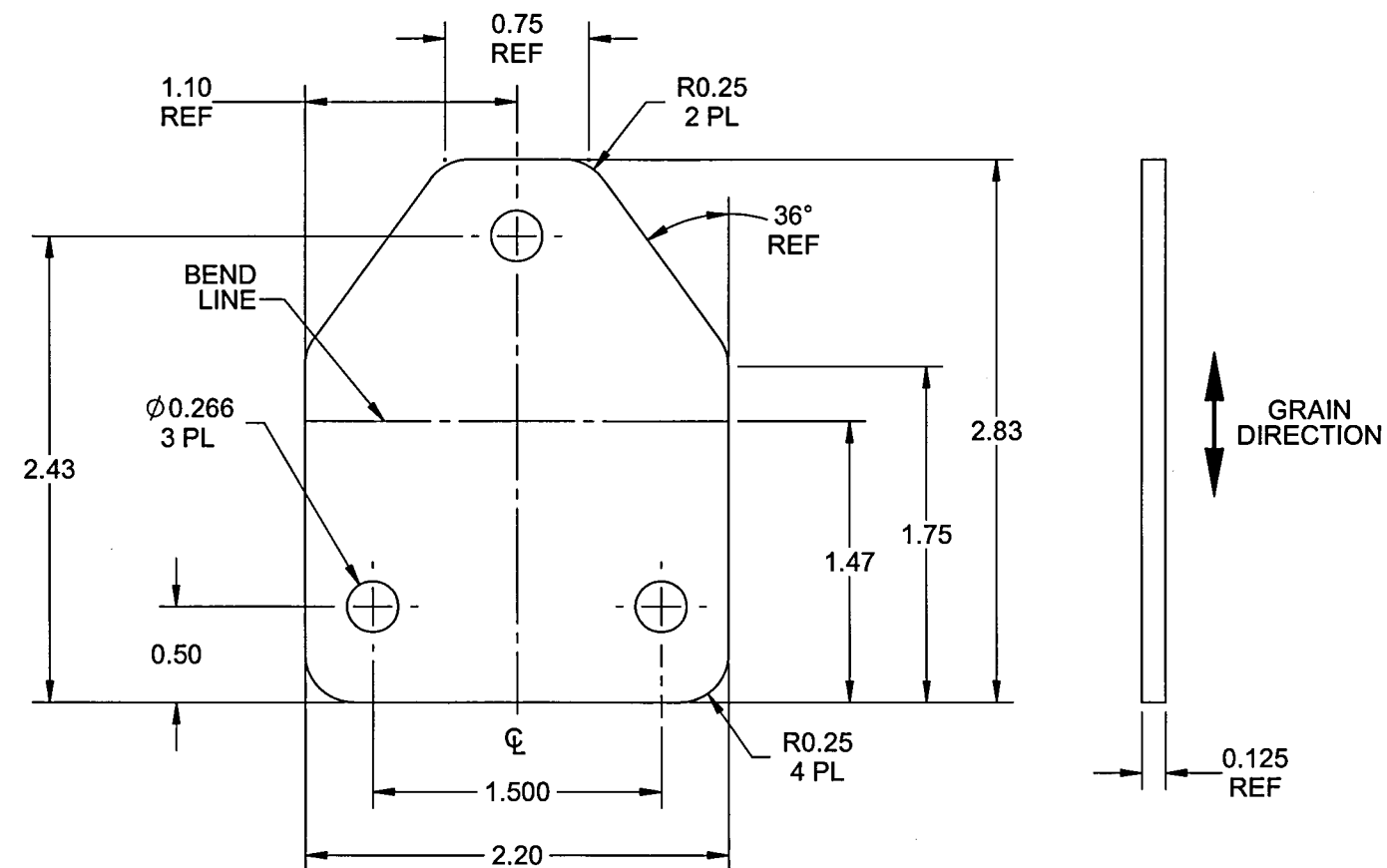
RELEASED  
2018-01-08  
EUN 17-793

APPROVED

B	REVISE -3/-3F (ZN B2-2, B6-2)	RF	17.09.27
A	NEW ISSUE	RF	17.07.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	RQ	D5554	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BRACKET	NTS
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**D5554-3 BRACKET**  
(MAKE FROM D5554-3F)



**D5554-3F FLAT PATTERN**



**NOTES:**

- 1) MATERIAL: AISI 303/304/316 STAINLESS STEEL SHEET, 0.125 THK, ANNEALED 2B FINISH  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S11GA OR M303S11GA
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.19 lbs

RELEASED  
2018-01-08

APPROVED

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b> EUGENE, OR	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	RQ	D5554	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BRACKET	NTS
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